# GREASE for WOODWORKING and TIMBER INDUSTRY



# PELLETON EP-1, -2 SPECIFICATION

### **Composition**

Mixture of petroleum oil, thickened with complex calcium soaps of fatty acids. Contains anti-oxidant, anti-wear and extreme pressure additives.

#### Sphere of application

**PELLETON EP -** water-resistant hightemperature grease. Specially designed for use in a wide range of temperatures and high load in bearing pellet presses in joints and mechanisms of industrial, metallurgical, mining and extraction equipment, ceramic production, tunnel furnaces, hot conveyors; auto tractor, agricultural and road machinery.

Operable in the temperature range from minus 25°C up to +150°C,

## NLGI 1; 2

at centralized system up to +180°C.

Mark **PELLETON EP 2 (NLGI 2)** for mortgages lubrication method.

Mark **PELLETON EP 1 (NLGI 1)** for centralized lubrication systems.

Main performance characteristics

- good pumpability;
- excellent anti-corrosion properties;
- high thermal, mechanical and oxidation stability;
- high extreme pressure and anti-wear properties.
- does not contain lead and other heavy metals that can harm

human health and the environment.

Physical	and	chemical	properties
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Physical and chemical properties					
INDEX NAME	PELLETON EP	PELLETON EP			
Match classification NLGI ISO 6743-9 DIN 51502	1 L-XBDHB 1 KP1N-25	2 L-XBDHB 2 KP2N-25	Test method		
Thickener	k-Ca				
Application temperature, °C	-25 150(180)				
1. Appearance	Homogeneous smooth ointment from light yellow to brown color		GSTU 38.001		
2. Penetration at 25 °C with stirring (60 double strokes) $\cdot m \cdot 10^{-4}$	310-340	265-295	GOST 5346 Method C ASTM D 217		
3. Dropping Point, ° C, not lower than	250		GOST 6793 ASTM D 2265		
4. Colloid stability,% separated oil, no more than	12	9	GOST 7142		
5. Volatility,%, not more	3*		GOST 9566		
6. Shear strength, Pa: - at 50°C - at 80°C	100-600 80-600	Not less than 200 Not less than 200	GOST 7143 Method B		
7. Effective viscosity at $0 \degree C$ and average gradient of the strain rate of 10 s-1 Pa·s, no more than	110	160	GOST 7163		
8. Water resistance grade, not less than	1B		p. 7.3.14 TS		
<ul> <li>9. Four-lubricating properties of friction machine at (20 ± 5) ° C, N, not less than:</li> <li>Welding load;</li> <li>critical load;</li> <li>scuff index</li> </ul>	6174 1098 684		GOST 9490 ASTM D 2596		
10. Mass fraction of water ,%, no more than	0,1		GOST 2477 ASTM D 95		
<ul> <li>11. Mass fraction ,%, no more than</li> <li>of free alkali calculated as NaOH</li> <li>of free organic acid, mg KOH</li> <li>of mechanical impurities insoluble in hydrochloric acid</li> </ul>	0,2 0,6 0,1		GOST 6707 GOST 6707 GOST 6479		
<ul><li>12. Resistance against oxidation, mg KOH / g, not more than</li><li>13. Corrosive effect on metals</li></ul>	3 Pass		GOST 5734 GOST 9.080 ASTM D 4048		

\* Indexes are guaranteed by the manufacturer and are determined by the customer's request, but not less than once every three months.

### Shelf life: 3 years from the manufacturing date.